

YOUR INSTALLATION INSTRUCTIONS

FTC FLAT PACK FURNITURE



INSTALLATION INSTRUCTIONS

STOP & READ

Please ensure you briefly read over this instruction manual before attempting to assemble and fit your units. Once you have an understanding of the process, please then read and follow each page step by step, failure to do this can result in mistakes and the process taking much longer.

Please note some pictures contain our Deluxe range and VW T5/6 furniture, however all principles of the instructions remain the same. If you have the Low level or slim line variant kit, these instructions may also slightly differ to your furniture. The slimline is the exact same just in slim form. The low level is also the same, however includes two worktops and two top lockers to accommodate the half height rear wardrobe design. All the information you need is in this manual.

Our integrated floor design allows you to build the units in the comfort of a workshop or garage then simply lift them into the van. This allows for electrical work to be carried out before the units have been fitted. Take care when lifting the units, and never lift from the floor alone as you may snap the join.

These instructions have been broken down into two manuals, the first phase is the construction of the furniture, the second is the 'Plug & Play' electrical and appliance installation. Please ensure you follow in order.



THE PROCESS

Read instructions and Assemble **Electrics** prepare work space and tools Fit Oil the edges and Prep work such as hanging doors and Oak fit handles



STOP AND READ

Ensure you only use <u>15mm screws</u> provided, or screws that come with hardware such as drawers and hinges

When using 25mm screws pilot drill first and never counter sink (unless stated otherwise)

Failure to do the above can result in screwing through the outer side of the material



OILING

It is extremely important to treat the edges of your ply and Oak products. Failure to do this can result in bowing and delamination due to moisture ingress.

You can apply an oil, a varnish or wax. We recommend Osmo topoil, there are a few shades of colour available. The oil also passes health and hygiene standards for worktops and works well on the ply edges.

Treating your edges also makes for a beautify finish

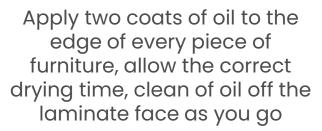


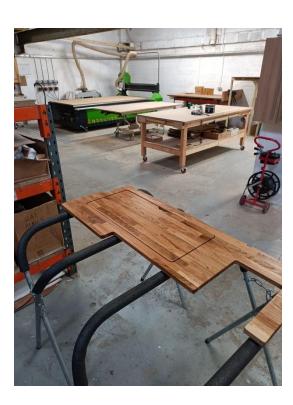


Quick tip – sand down all edges before oiling for a cleaner finish

OILING







Repeat for the Worktop and handles, ensure to seal every exposed edge





Ally to dry and apply two coats

HANGING DOORS



TOOLS

- Drill Driver
- Stanley knife
- Cross head Screw driver





HINGES



Fix the hinges to the door only using 15mm screws and the pilot holes provided



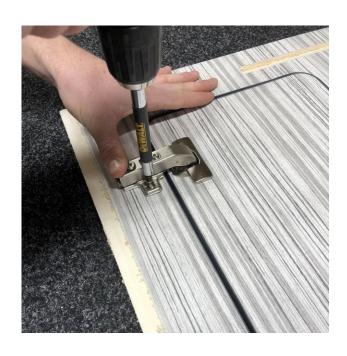
If your hinges have the cover plates clip them on



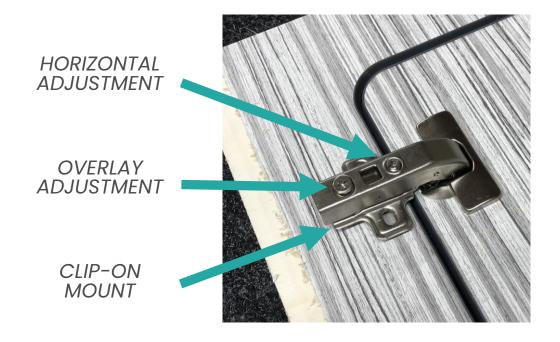
Turn the adjustment all the way to the rear before fixing to the aperture



HINGES



Remove Euro screws (if necessary) and replace with 15mm screws to fit the plate to the aperture



Once both hinges are fitted, adjust the door to fit flush with equal spacing



HANGING DOORS

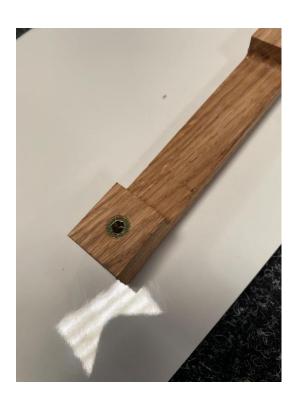
CHECK & MAKE SURE...

The doors sit flush and open and close correctly

Now follow the same process and hang all doors



HANDLES



Fit the handles using the 25mm bolts



Align the holes with the pre-drilled holes on the doors and tighten





SOFT CLOSE DRAWER ASSEMBLY





SOFT CLOSE DRAWER ASSEMBLY



Attach the mounting clips



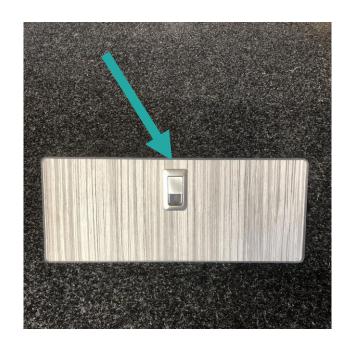
Fit the drawer rear using 15mm screws



Fit the drawer base using 15mm screws, ensure the base is flush to avoid gaps



SOFT CLOSE DRAWER ASSEMBLY



Fit the drawer face catch



Screw the drawer face mounts into the pilot holes with the 4 x large head screws provided with the drawer box



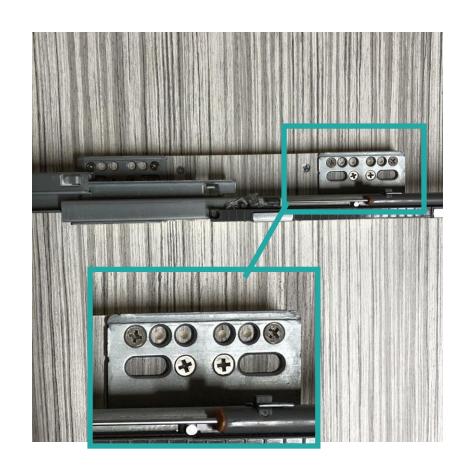
Clip the face into the side runners



DRAWER RUNNERS



Fit the runners using the pilot holes provided, ensure you have the correct runner on each side. Repeat on opposite fridge pod





FLOOR ASSEMBLY



Screw the floor together with the fixing plates using 15mm screws



WARDROBE ASSEMBLY



TOOLS

- Drill Driver
- Mallet
- Stanley knife
- Sand paper
- Cross head Screw driver
- Tape Measure
- Set Square





WARDROBE ASSEMBLY

OVERVIEW

The wardrobe is the most time consuming part of assembly
Its important you follow each step in order of instruction
Use 15mm screws unless directed otherwise
We recommend two people
You will need a large clean flat surface
Do not counter sink 25mm screws and do not counter sink



WARDROBE ASSEMBLY



Firstly, stick the wardrobe LED into the profile and re attach the cover case (only included in the Plug and Play)



WARDROBE ASSEMBLY



Fix the wardrobe bottom shelf inner to the underside of the shelf using 25mm screws, this will seat the battery access flap





Place the wardrobe face down



Slot the bottom shelf, divider and lid shelf into the rebates DO NOT SCREW

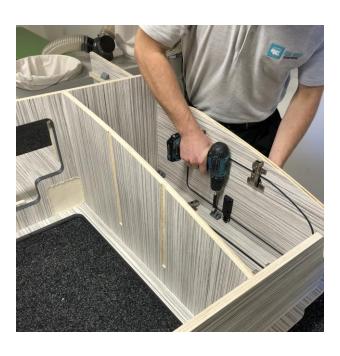


Fit the wardrobe upright (L) first, start from the base working up to the top using the blocks and pilot holes





Fit the wardrobe upright (R) start from the base working up to the top using chock blocks and pilot holes



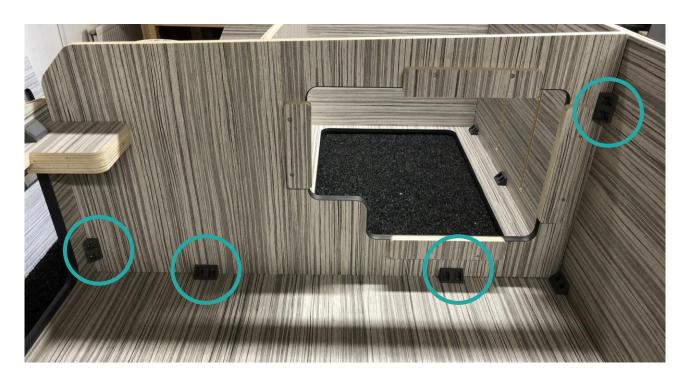
Ensure piece sit together nicely



Ensure the bottom shelf is seated correctly before fixing



WARDROBE ASSEMBLY



Screw the bottom shelf together using the blocks and pilot holes provided, ensure the joins are tight and flush

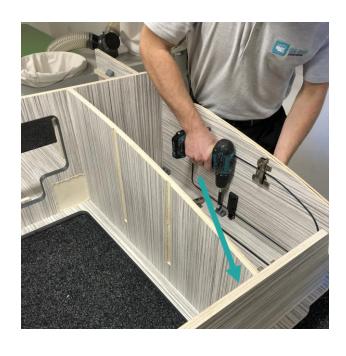




Screw through the bottom shelf into the divider using a 25mm screw*



Fit the lid shelf to the upright (R) ensure the joins are tight and flush

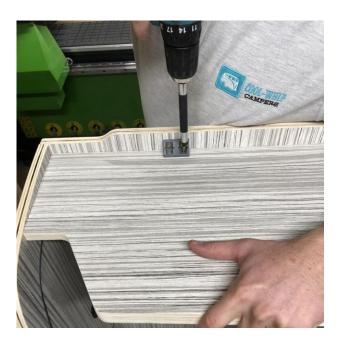


Secure top of divider with a block





Repeat the process with the left upright



Now screw the lid shelf to the face. Please note, your blocks may be underneath the lid shelf



The next stages see the units finally coming together, place the base into the centre and front of the van, then continue onto the next slide.

For the purpose of these instructions and taking relevant pictures, we have continued to build outside the van





Stand the wardrobe up click into the floor rebates.



Fix the wardrobe to the floor using 15mm screws, and pilot holes provided



Continue





Screw the large tambour door wheel (R) to the bottom shelf using 25mm screws



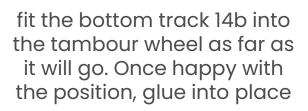
Repeat the process with the opposite wheel on the lid shelf

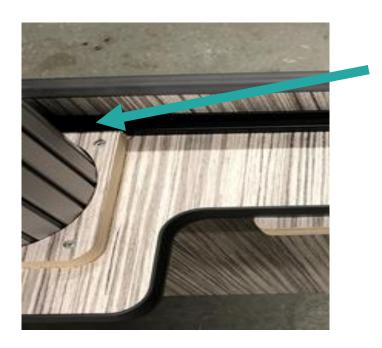


Insert the tambour door into the wheel runners from the rear









Repeat the process for the top track



Screw the Tambour housing together and slide into position before fitting the tambour shelves (finger gap at the front)

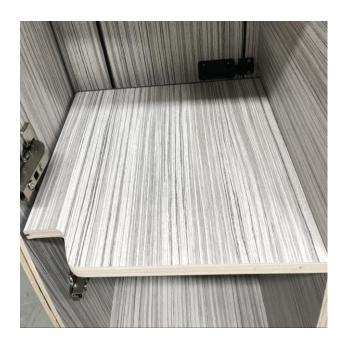




Fit the wardrobe shelves by sliding into the rebates and fixing with chock blocks underneath



Fit the blocks for the Wardrobe rear shelf



Fit the Wardrobe rear shelf flush with the rear





Finally slide the cubby hole insert into place



ASSEMBLY



Fit the Kitchen unit face from the rear



Ensure the face is flush with the wardrobe



Fit the shelf blocks



ASSEMBLY







Fit fridge pod (R) from behind, if you have the new twin door design fit with 1 x block at the top using the pilot holes

Fit the Kitchen unit shelf



ASSEMBLY



Fit blocks to the flap divider and fit to shelf using the rebate



Now fit the rear support into place, be sure to have it the correct way



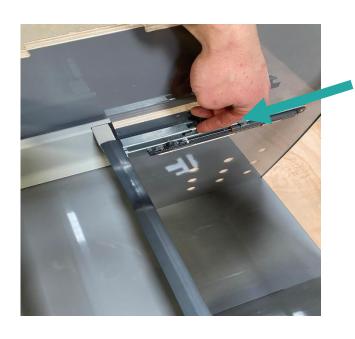
Now fit the fridge pod upright (L) and click rear support into place







ASSEMBLY



Fit the drawer to the runners, there is an audio click when the runners are pushed in correctly



Adjust the drawer to fit perfect, ensure both fridge pods are equally 15mm from the base front



Please see drawer box manual for more information on how to align the drawer, remove from runners and any other information you may require.

ASSEMBLY



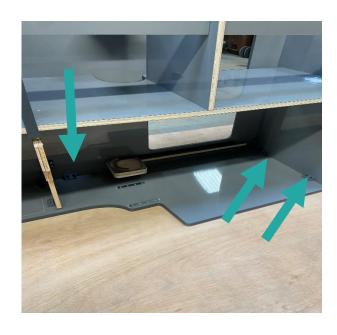
Fit the fridge door using overlay hinges



Fit the left under sink door using cranked hinges



ASSEMBLY



Continue to screw the units to the floor, ensuring the face is inline with the cupboard 15mm from the floor edge



Fit the fridge upright (L) to the floor using 2 x small L brackets on the inside of the aperture, do not use blocks as they obstruct with the fridge



Fit the right side table storage holder to the outside front of your fridge pod (L) with 15 mm screws



WORK TOP



This template will house the sink/ grill and allow for the cut out to sit on top flush.

Fit the grill seating template to the underside of the worktop. Align the template with the market out area.

Dress the straight side of the template with the worktop front with the ply smooth side up. Screw into position around the perimeter using 30mm screws, roughly every 150mm apart and 10mm from the edge. Ensure to pilot drill.

Straight side = Front of worktop



WORK TOP



Using the alignment rebates, drop the worktop into place. Start by offering the right of the worktop into the wardrobe rebate, then simply find the rebates and seat correctly. Do not forget to fix down with blocks and 15mm screws



DOOR CATCHES



First fit the magnet to the return face, use the floor for doors under the worktop



Offer the strike plate to the magnet for correct positioning, mark the two holes





Pilot drill the two holes with a 2mm bit and screw the plate using the screws provided. Do not screw too near the edge as the ply can split

DOOR CATCHES





For 90-degree hinge doors such as kickboards and the slimline bottom wardrobe door, fit the return block into the rebate using a chock block, this will provide a return to fit the magnetic hinges as before



TOP LOCKER ASSEMBLY





TOP LOCKER ASSEMBLY



Screw the two top locker dividers together



Fit the top locker hingers to the doors and attach to the base, then fit the dividers into the rebate



TOP LOCKER ASSEMBLY



Fit two 2 x chock blocks to the top locker support



Fit both end panels, use the pilot holes to align in the correct position





Fit the top locker top support across the top of the locker, we fit the locker after the units

If you have purchased furniture only skip to slide 83 for fitting





ELECTRIC PACKAGE
INSTALLATION INSTRUCTIONS

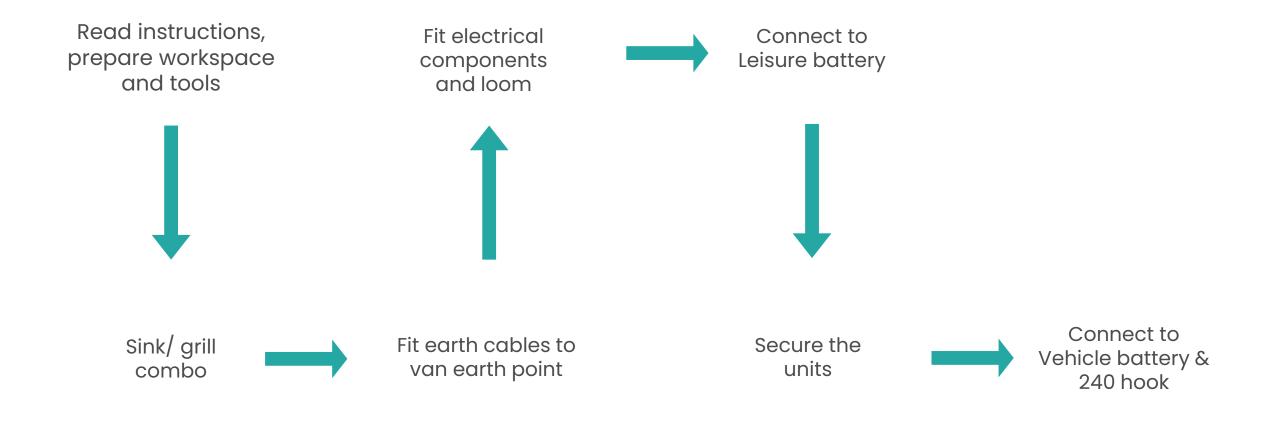
STOP & READ

Please ensure you briefly read over this instruction manual before attempting to fit the electrical components and looms to your units. Once you have an understanding of the process and feel confident carrying out the install, please read and follow each page step by step, failure to do this can result in mistakes and the process taking much longer.

For the purpose of this manual, we have carried out this phase outside the van, once again for ease of demonstration and to take better pictures

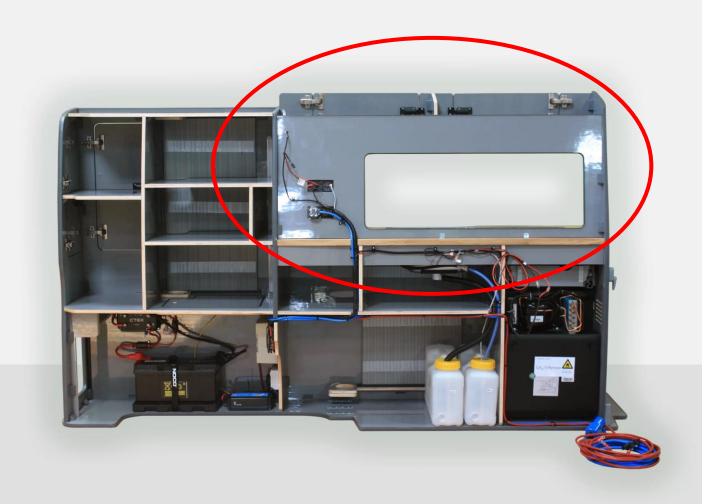


THE PROCESS









See left VW T5, the Ford transit custom differs here; the top locker, splashback and control panel are fitted separately towards the end

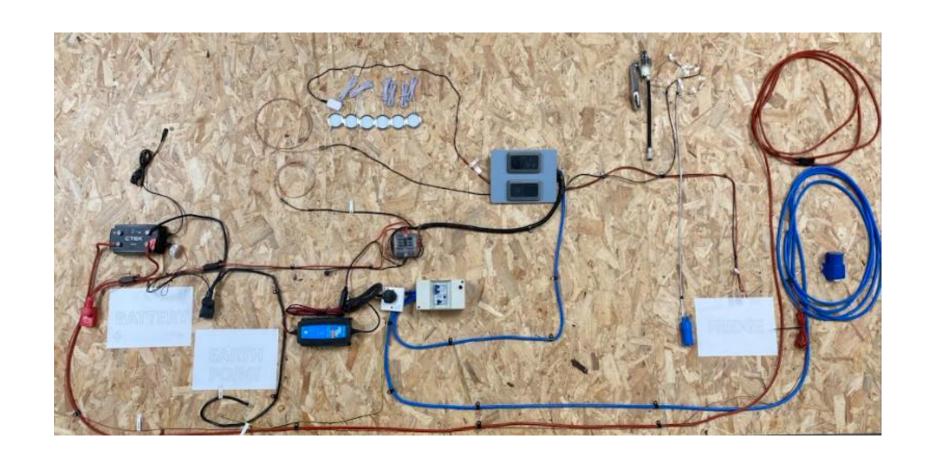
DISCLAIMER

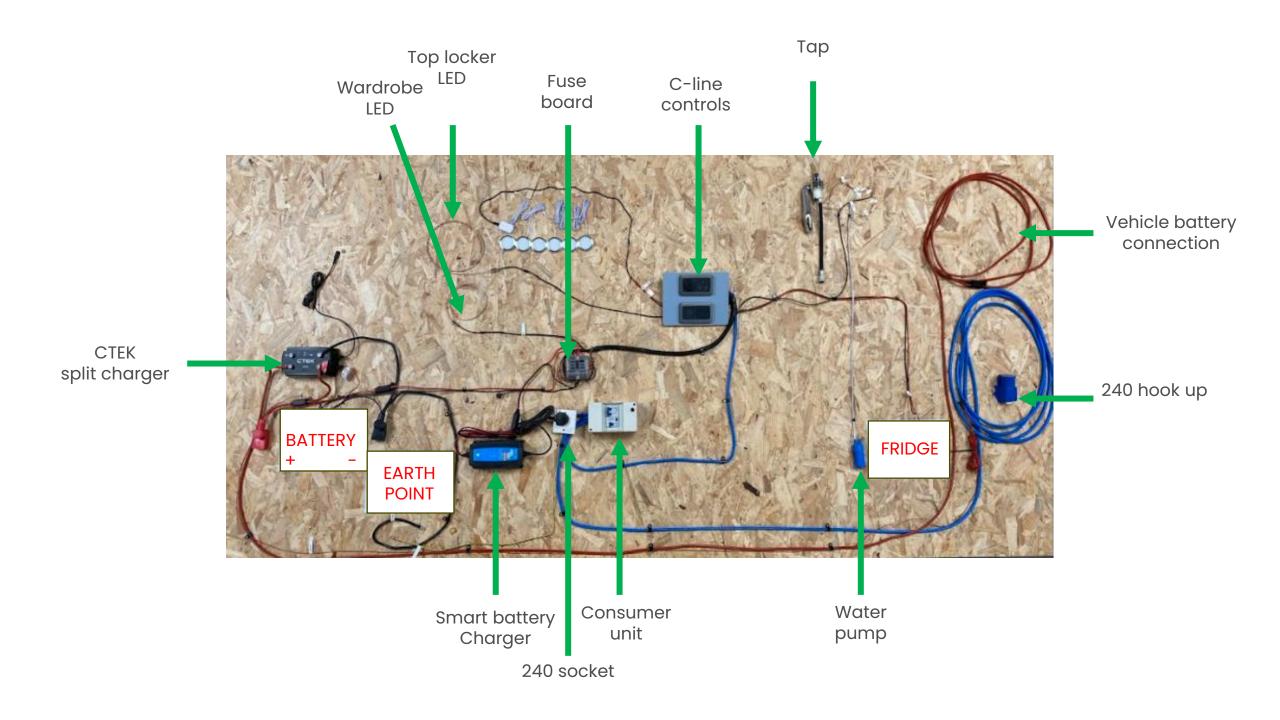
Please note, this instruction manual is a guide to how we recommend the following stages are carried out. Although the looms and components are prewired and labelled, you will require a basic understanding of electrics. If you are not confident in this process, we recommend seeking advice or help from a professional.

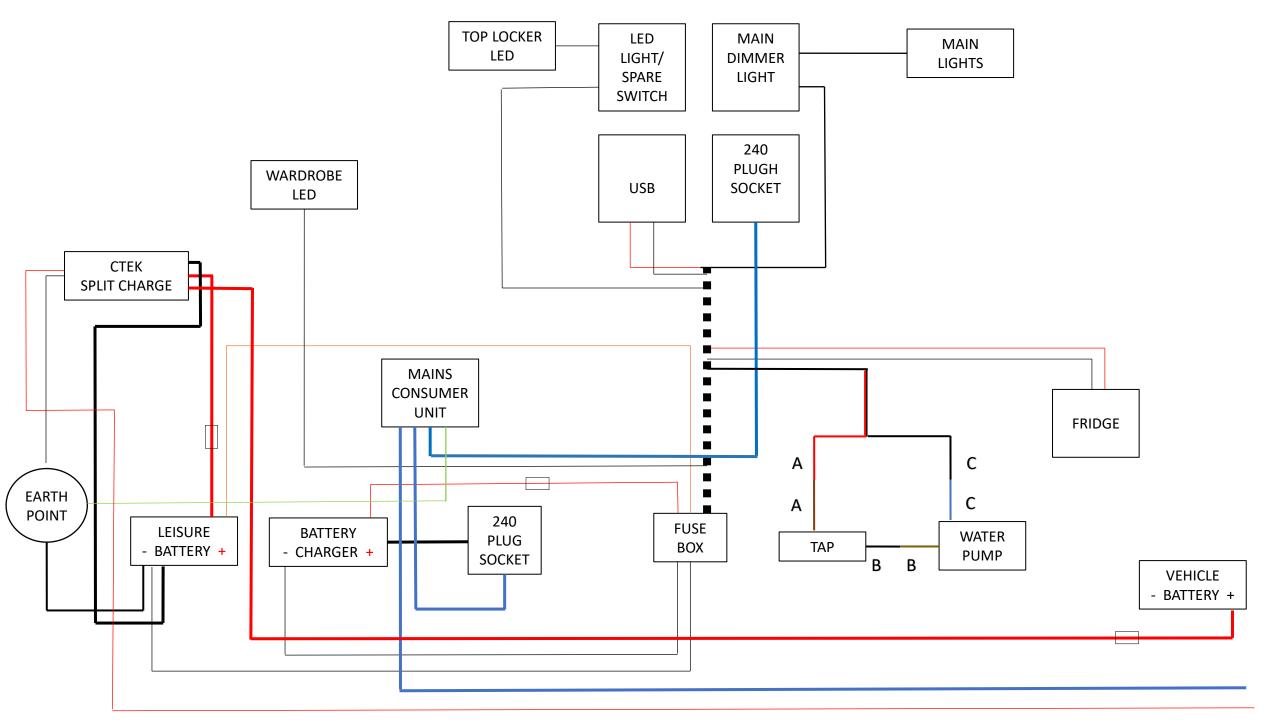
All components and looms are pre-tested on our mock up kit to pass quality control before leaving us, any issue that arises will be a result of incorrect assembly and will require a fault-finding process. For example, the entire electrical loom may not be live due to one simple loose connection. Please ensure you have followed the steps correctly.

Although we may be able to advise, we are a product-based company, all components are brand new and tested. If you are still unable to diagnose where any electrical issues are, we recommend seeking advice or help from a professional.



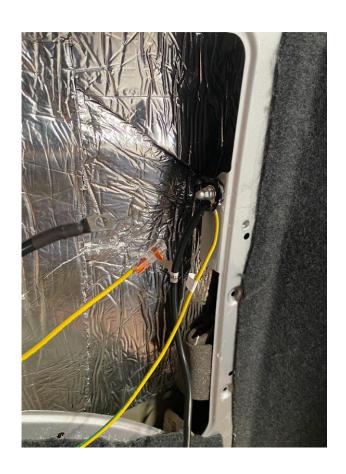








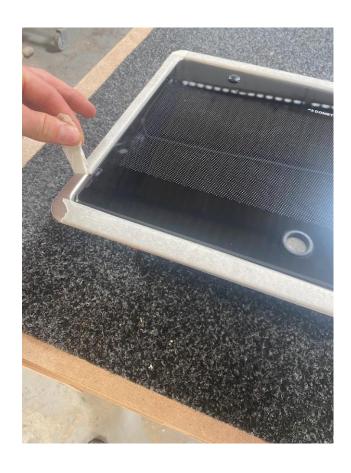
VAN EARTH POINT



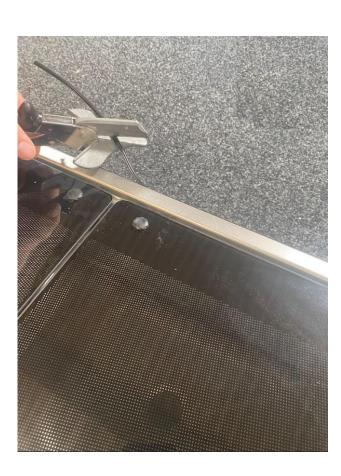


Your electrical kit will need earthing to the vehicle, therefore locate a suitable earthing point below the height of the wardrobe bottom shelf in the O/S rear quarter and attach the earth cables. You can do this now then attach to the battery later, or attach to the battery then earth when in the vehicle

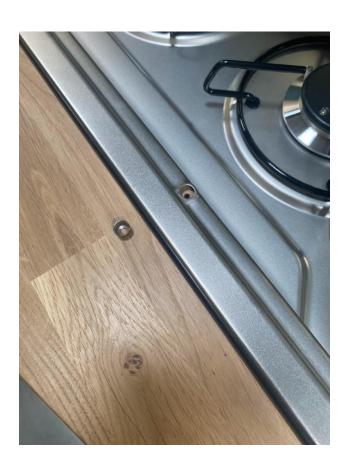




Remove the protective masking tape



Fit the rubber edging, cut on completion and butt together

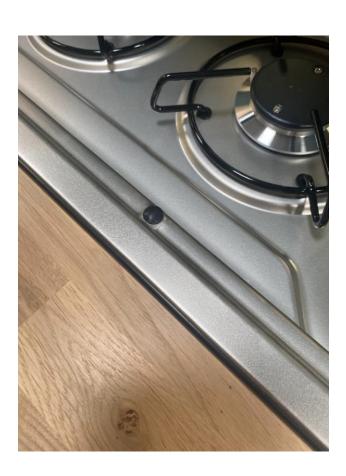


Insert the grill to the underside template. Fit the screw inserts





Screw into the worktop using the screws provided with the appliance



Fit the black screw caps

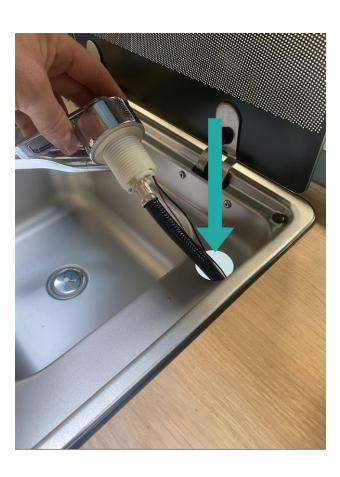


Fit the plug rubber seal





Screw the drain into place



Feed the tap through the tap hole



Feed the rubber seal then fixing thread over the water pipe and cables from behind and tighten





Heat one end of the freshwater pipe in hot water



Manipulate the pipe to give a wider berth



Fit the pipe to the water pump





Fit the other end to the tap inlet, push firmly, there will be an obvious audio clip



Fit the 20mm waste pipe to the grey outlet under the sink, fasten with jubilee clip, heating in water may be required

STOP & READ

Always use 16mm screws unless stated otherwise, failure to do so will result in screwing the furniture board



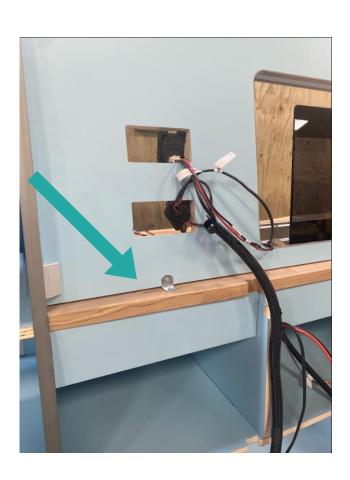


FUSE BOARD AND MAIN LOOM

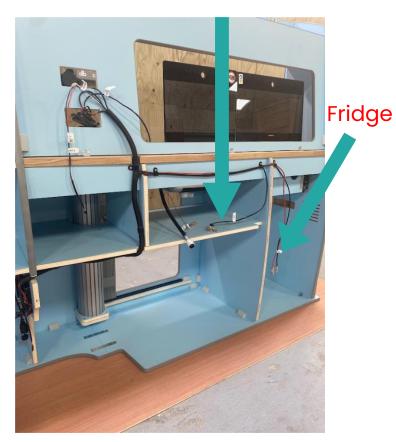




Screw the fuse board into place using the pilot holes provided



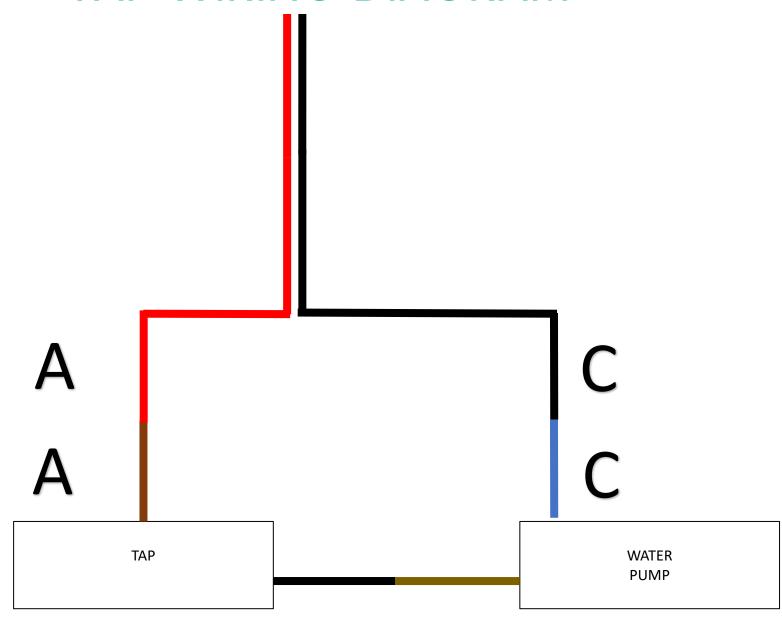
For FTC simply masking tape
the switches here on the
worktop, the control panel will
be fitted later



Using the cut outs in the furniture, run the fridge and tap cables into place and p clip into position



TAP WIRING DIAGRAM

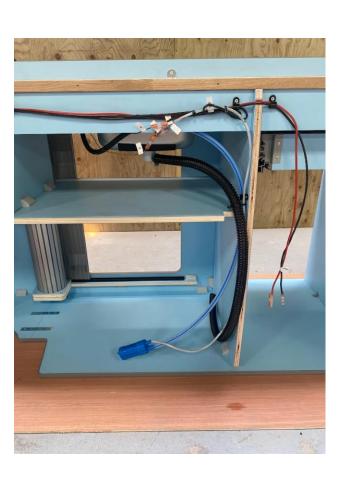




TAP

freed the cable and fresh pipe through the hole on the water tank lid before installation





Connect the tap and water pump using the labelled wago connectors, then P-clip or cable tie away



P-clip and cable tie the waste, water pipe and tap cable into the shelf notch



CONSUMER UNIT & SOCKET



Remove the consumer unit face and fit into position, ensure the short single 3 core blue cable and earth exits the bottom



Remove the 240 socket face and fit on the square below



Finally refit both faces



CTEK/ BATTERY CHARGER AND TRAY



Screw the CTEK split charge into position



Screw the smart charger into position and connect



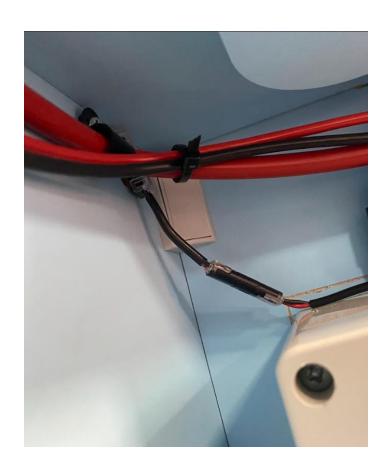
Before fitting the battery tray remember to feed the strap underneath



BATTERY TRAY WARDROBE LED



Fit the battery tray using the pilot holes provided, have the cut-out entry point over the positive side



Clip the Wardrobe LED into the Qijie joiner, ensure the fit is correct



P-CLIP CABLE TIDY

Tidy up all wires and P-clip into place, it's important to have tidy and organised cables, here are a few pictures of how we do it.

Where possible clip AC, DC and water separate



P-CLIP CABLE TIDY











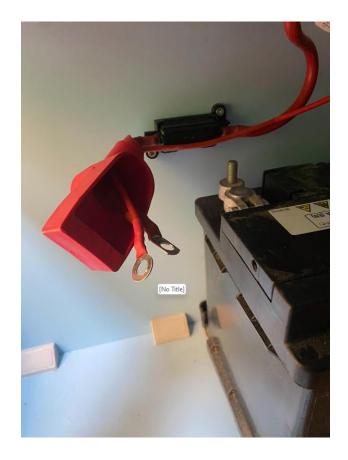
CONNECTING THE LEISURE BATTERY



Attach the battery terminals



Fit the battery to the stary and secure with the strap



Pull all live red cables and the CTEK thermometer through the rubber terminal



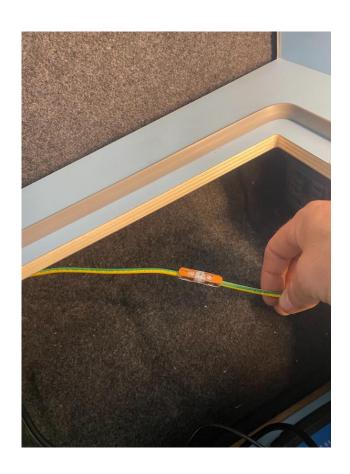
CONNECTING THE LEISURE BATTERY



Fit the studs over the terminal positive, then firmly tape the thermometer to the terminal



Fit the rubber terminal and repeat the process for the negative, include the black earth cable



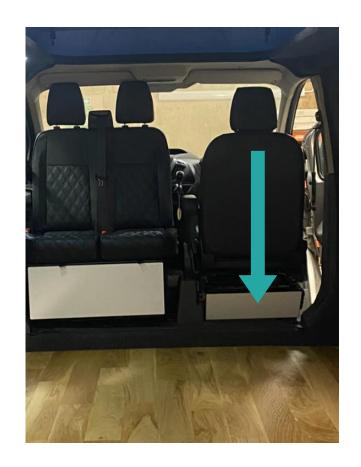
Attach the consumer unit earth with the wago clip



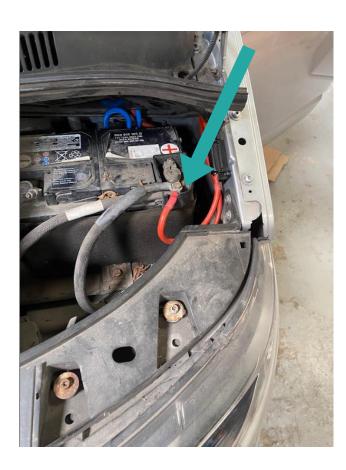
Offer the units into position but do not fit into place



CONNECTING TO THE VEHICLE BATTERY



Locate and access the vehicle battery beneath the driver's seat



Connect the red split charge cable stud to the vehicle battery live



Reattach the battery cover and p-clip cables neatly



SMART ALTERNATOR

From 2015 the customs are fitted with variable voltage charging systems that help to reduce emissions, this means conventional VSR relays are no longer appropriate to use. If you have this smart alternator, you will have a third 1mm red cable with a 'piggyback fuse' on the end that will need to be connected to a switch live/ignition feed. This can be achieved by locating the fuse box found under the steering wheel/above the panels, simply route the cable under the trims, and plug the piggyback fuse into an ignition live.

See video links below for helpful tips

https://www.youtube.com/watch?v=Nkb0nSuRQxE

https://www.youtube.com/watch?app=desktop&v=a1yoS5WfBF8



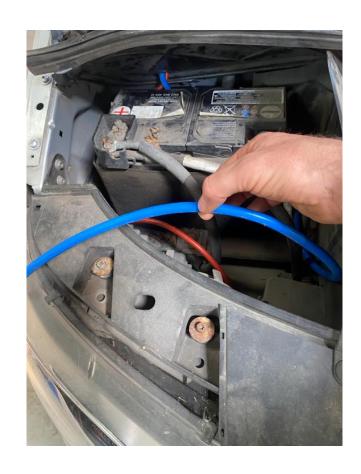
SMART ALTERNATOR

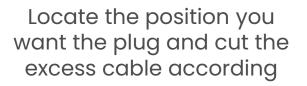






FITTING THE 240 PLUG







We recommend simply fitting on the B pillar (see next slide before fitting)



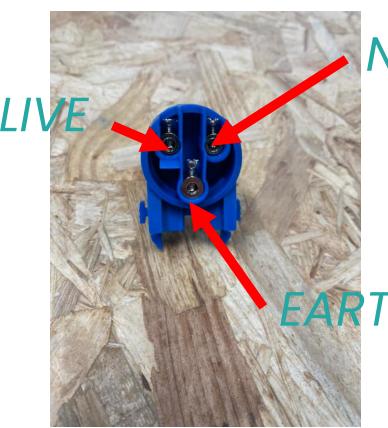
If fitting inside we also recommend wind deflectors, allowing the extension to feed through the window when hooked up. These are good for air flow also



FITTING THE 240 PLUG



Wire the 3 core artic 240 cable to the hook up



NEUTRAL

Please double check terminals match the picture as newer designs may differ



FITTING THE 240 PLUG



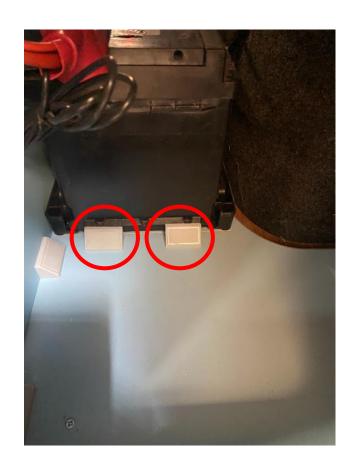
Alternative methods include passing the cable through the fire wall and mounting under the bonnet, or fitting externally.



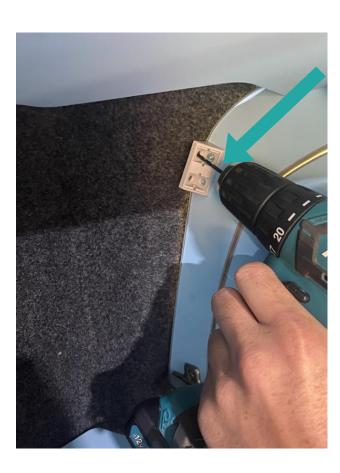
TEST

Before securing the units to the van, we advise running an electrical test. Check all components are working correctly. Make sure your consumer unit is on with the breakers in the off position.





Secure the battery rear with 2 x chock blocks, screw into the base only with 16mm screws



Firstly, fit the rear into position, you will need to pilot drill through the van metal work before fixing, 16mm screws is surfiest



Repeat the process with two chock blocks as seen in the picture

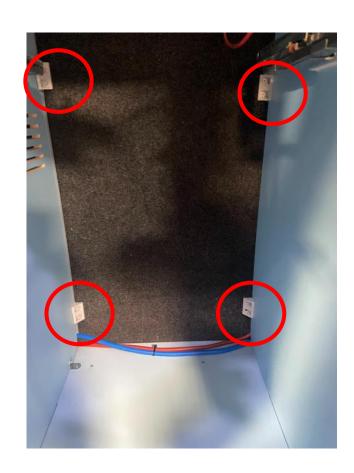




Continue to secure the units to the van ply lining, 16mm screws only into the furniture, however 25mm can be more effective into the ply.



Ensure the units are pushed back and as flush as possible. Key tip, attach the block to the unit first, then into the ply

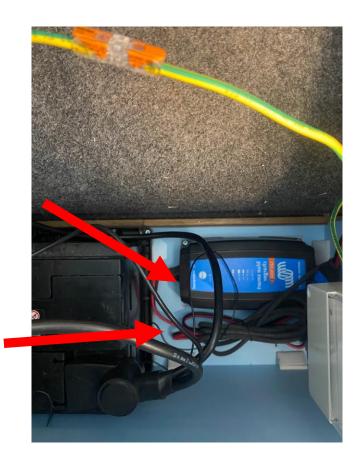


Finally, the fridge pod area, remove the drawer for easier access





Now screw into the floor using 25mm screws.

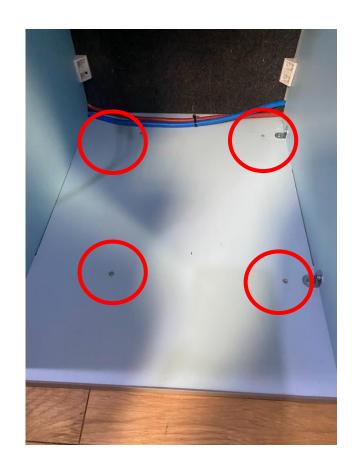


Remove the battery access flap in the rear wardrobe to locate the two pilot holes, be mindful of the electrics

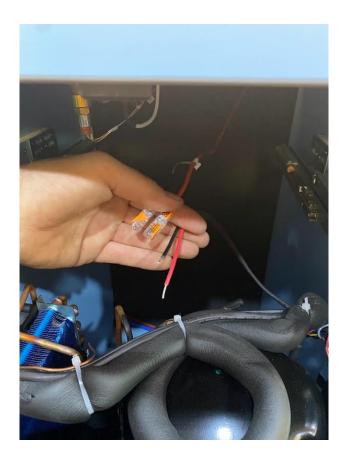


Continue in the main compartment.





Finally, the fridge aperture .

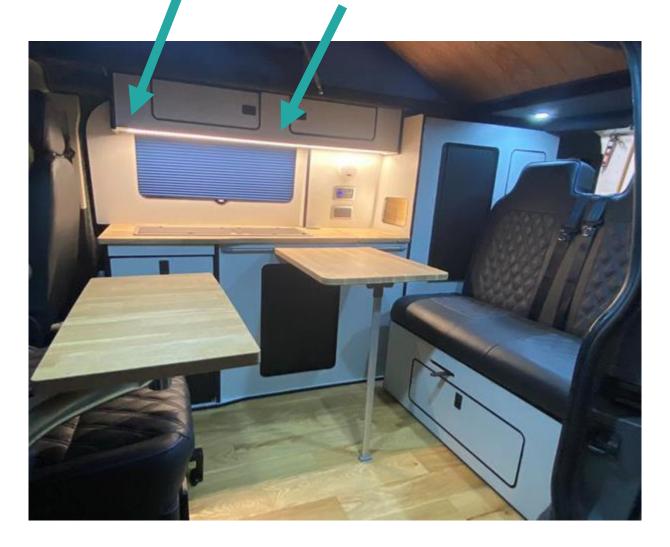


Offer the fridge into position and connect the feeds using the wago connectors, check the fridge is working before fixing



Remove the fridge fixing point caps, screw though into the aperture, use 30mm screws, be mindful not to screw through the ply

SPLASH BACK



Once you have installed and fitted your units, offer your splash back to the recess of the van, you can fit by screwing through the splashback into the ply lining where the top locker will sit. You will also need to attach to the worktop, we advise marking exactly where it sits and screwing from the underside of the worktop to attach.



TOP LOCKER & CONTROL PANEL



Once the splash back is in place, you can hang the top locker, please note the end panels may need scribing to suit. If you have a pop top you can hang by screwing directly into the metal work, if you have a low roof, you can hang from the headliner, please just ensure your headliner is secure, we also recommend adding some ply blocks in behind to give your screws some bite.

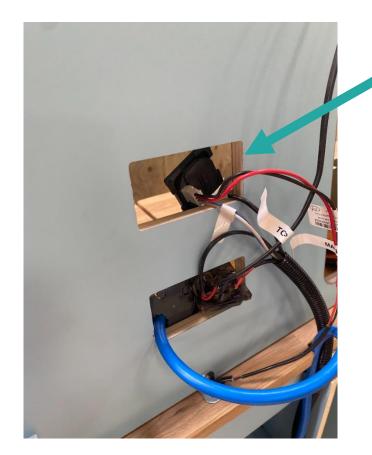




C-LINE CONTROL PANEL



Remove the back cover of the 240 C-line socket



Finally fit the control panel box, this is over sized due to different variations in roof heights and will need trimming to suit for a perfect fit.

Trim from the base on both pieces

Ensure to feed all controls though the C-line cut outs before fixing



C-LINE CONTROL PANEL



Re attach the back cover of the 240 C-line socket



Clip the controls into the fixing plate then screw into place aligning with the pilot holes provided



Clip the finishing cover plates over the top into position

FITTING THE TABLE LEG AND RAIL





FITTING THE TABLE LEG AND RAIL



Screw the table leg into the underside of the table with 4 x 20mm screws provided, ensure central



Fit the rail brackets 40mm from the table edge with 4 x 16mm screws in each bracket



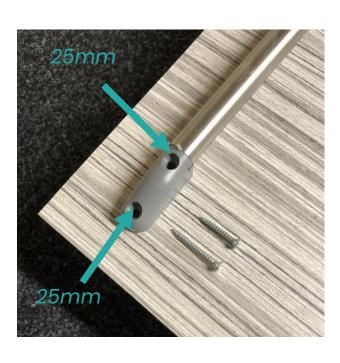
Align the rail central and 30mm from the unit top



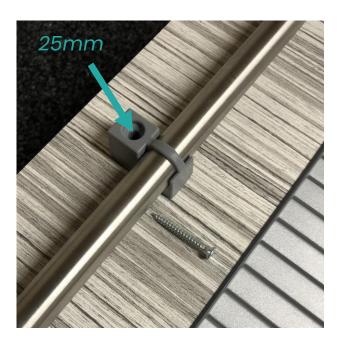
FITTING THE TABLE LEG AND RAIL



Rail 30mm from top of unit face



Fit the rail using a 25mm screws



Fit the center support using a 25mm screw



TABLE STOWAGE



Offer the table in and fit the left side storage holder, ensure its not too tight



Now fit the stowage clips using 30mm screws





FIND US

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INFO

Mon - Sat 9am - 5pm Sunday closed